



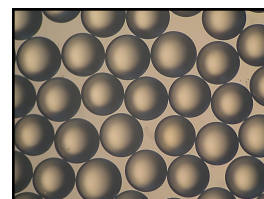
Product Data Sheet

AmberLite™ HPR4800 Cl Ion Exchange Resin

Uniform Particle Size, Gel, Strong Base Anion Exchange Resin for Industrial Demineralization Applications

Description

AmberLite™ HPR4800 Cl Ion Exchange Resin is a high-quality resin for use in industrial demineralization applications when high performance and cost-effective operation is required. The chemical properties and particle size of the resin have been optimized to help yield excellent operating capacity and rinse characteristics, while reducing chemical regenerant and rinse water usage.



AmberLite™ HPR4800 Cl is compatible with all system technologies; it has the flexibility to be used in the lead single anion bed and in mixed bed polishers. In mixed bed applications, the particle size is designed to enhance separability, and the light color of this anion resin allows easy visual distinction from the dark-colored cation resin following backwash separation.

Resin Pairings

Recommended pairing in mixed bed applications:

- AmberLite™ HPR1200 H Ion Exchange Resin (gel)
- AmberLite™ HPR1300 H Ion Exchange Resin (gel)

Applications

- Demineralization
 - Ideally when treating water with:
 - High percentage of silica
 - When the treatment goal is:
 - Removal of strong and weak acids
 - Lowest silica leakage
- Mixed bed polishing

System Designs

Compatible with all system technologies:

- Co-current
- Counter-current / Hold-down
- Packed beds
- Mixed beds

Historical Reference

AmberLite™ HPR4800 Cl Ion Exchange Resin has previously been sold as DOWEX MARATHON™ A Cl Ion Exchange Resin.

Typical Properties

| Physical Properties | |
|-----------------------------------|---|
| Copolymer | Styrene-divinylbenzene |
| Matrix | Gel |
| Type | Strong base anion, Type I |
| Functional Group | Trimethylammonium |
| Physical Form | Amber, translucent, spherical beads |
| Chemical Properties | |
| Ionic Form as Shipped | Cl ⁻ |
| Total Exchange Capacity | ≥ 1.3 eq/L (Cl ⁻ form) |
| Water Retention Capacity | 49.0 – 58.0% (Cl ⁻ form) |
| Particle Size [§] | |
| Particle Diameter | 575 ± 50 µm |
| Uniformity Coefficient | ≤ 1.1 |
| < 300 µm | ≤ 0.3% |
| > 850 µm | ≤ 1.0% |
| Stability | |
| Whole Uncracked Beads | ≥ 95% |
| Swelling | Cl ⁻ → OH ⁻ : 20% |
| Density | |
| Particle Density | 1.08 g/mL |
| Shipping Weight | 670 g/L |

[§] For additional particle size information, please refer to the [Particle Size Distribution Cross Reference Chart](#) (Form No. 45-D00954-en).

Suggested Operating Conditions

| Temperature Range | |
|-----------------------------------|------------------------|
| OH ⁻ form [‡] | 5 – 60°C (41 – 140°F) |
| Cl ⁻ form | 5 – 100°C (41 – 212°F) |
| pH Range | |
| Service Cycle | 1 – 14 |
| Stable | 0 – 14 |

[‡] Operating at elevated temperatures, for example above 60 – 70°C (140 – 158°F), may impact resin life. Contact our technical representative for details.

For additional information regarding recommended minimum bed depth, operating conditions, and regeneration conditions for [mixed beds](#) (Form No. 45-D01127-en) or [separate beds](#) (Form No. 45-D01131-en) in water treatment, please refer to our Tech Facts.

Hydraulic Characteristics

Estimated bed expansion of AmberLite™ HPR4800 Cl Ion Exchange Resin as a function of backwash flowrate and temperature is shown in Figure 1.

Estimated pressure drop for AmberLite™ HPR4800 Cl as a function of service flowrate and temperature is shown in Figure 2. These pressure drop expectations are valid at the start of the service run with clean water.

Figure 1: Backwash Expansion

Temperature = 10 – 60°C (50 – 140°F)

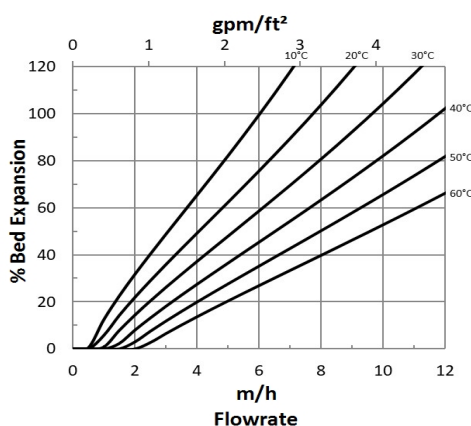
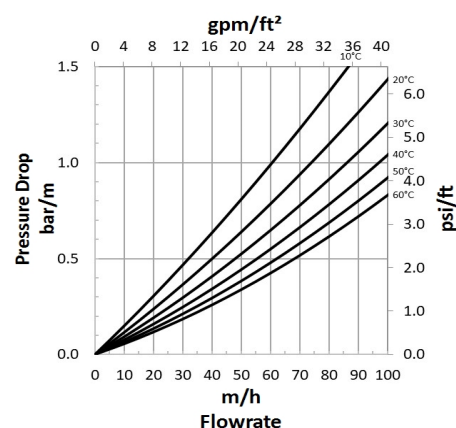


Figure 2: Pressure Drop

Temperature = 10 – 60°C (50 – 140°F)



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Please be aware of the following:

- **WARNING:** Oxidizing agents such as nitric acid attack organic ion exchange resins under certain conditions. This could lead to anything from slight resin degradation to a violent exothermic reaction (explosion). Before using strong oxidizing agents, consult sources knowledgeable in handling such materials.

Have a question? Contact us at:

www.dupont.com/water/contact-us

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