



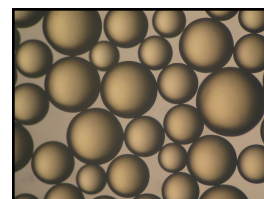
## Product Data Sheet

### DuPont™ AmberLite™ IRC120 Na Ion Exchange Resin

Gaussian, Gel, Strong Acid Cation Exchange Resin for Industrial Softening Applications

#### Description

DuPont™ AmberLite™ IRC120 Na Ion Exchange Resin is a general-purpose softening resin with a long-established track record of reliable performance in the industry. This durable resin offers a good balance of capacity and strength resulting in long lifetime for co-flow regenerated systems in industrial water treatment.



AmberLite™ IRC120 Na is available for demineralization applications when the sodium-form is preferred by the user.

#### Applications

- Industrial softening
- Demineralization (when the sodium-form is preferred by the user)

#### System Designs

- Co-current

#### Historical Reference

AmberLite™ IRC120 Na Ion Exchange Resin has previously been sold as AmberLite™ IR120 Na Ion Exchange Resin.

#### Typical Properties

Physical Properties	
Copolymer	Styrene-divinylbenzene
Matrix	Gel
Type	Strong acid cation
Functional Group	Sulfonic acid
Physical Form	Amber, translucent, spherical beads
Chemical Properties	
Ionic Form as Shipped	Na <sup>+</sup>
Total Exchange Capacity	≥ 2.0 eq/L (Na <sup>+</sup> form)
Water Retention Capacity	42.0 – 49.0% (Na <sup>+</sup> form)
Particle Size §	
< 300 µm	≤ 2.0%
> 1180 µm	≤ 4.0%
Stability	
Swelling	Na <sup>+</sup> → H <sup>+</sup> ≤ 11%
Density	
Particle Density	1.27 g/mL
Shipping Weight	840 g/L

§ For additional particle size information, please refer to the [Particle Size Distribution Cross Reference Chart](#) (Form No. 45-D00954-en).

## Suggested Operating Conditions

Temperature Range (Na <sup>+</sup> form)	5 – 150°C (41 – 302°F)
pH Range	
Service Cycle	1 – 14
Stable	0 – 14

For additional information regarding recommended minimum bed depth, operating conditions, and regeneration conditions for [separate beds](#) (Form No. 45-D01131-en) in water treatment, please refer to our Tech Fact.

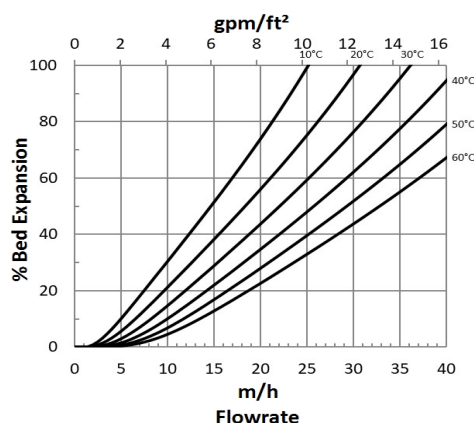
## Hydraulic Characteristics

Estimated bed expansion of DuPont™ AmberLite™ IRC120 Na Ion Exchange Resin as a function of backwash flowrate and temperature is shown in Figure 1.

Estimated pressure drop for AmberLite™ IRC120 Na as a function of service flowrate and temperature is shown in Figure 2. These pressure drop expectations are valid at the start of the service run with clean water and a well-classified bed.

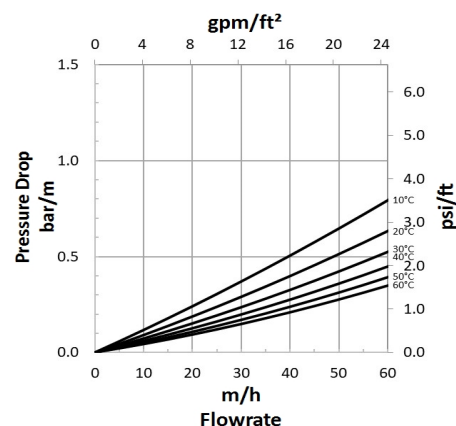
**Figure 1: Backwash Expansion**

Temperature = 10 – 60°C (50 – 140°F)



**Figure 2: Pressure Drop**

Temperature = 10 – 60°C (50 – 140°F)



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Please be aware of the following:

- **WARNING:** Oxidizing agents such as nitric acid attack organic ion exchange resins under certain conditions. This could lead to anything from slight resin degradation to a violent exothermic reaction (explosion). Before using strong oxidizing agents, consult sources knowledgeable in handling such materials.

Have a question? Contact us at:

[www.dupont.com/water/contact-us](http://www.dupont.com/water/contact-us)

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